

RYE NEATCUT FE22

DESCRIPTION

Rye Neatcut FE22 is a general purpose neat cutting oil formulated with a light coloured non active sulphurised additive combined with a fatty acid to give excellent lubricity and load carrying ability. Formulated with an unique anti-mist additive to reduce workshop pollution.

APPLICATION

Improved machining of ferrous metals, including stainless steel, and some non ferrous metals including some difficult to machine alloys.

ADVANTAGES

1. Heavy duty performance.
2. Suitable for many machining operations.
3. Contains EP and lubricity additives.
4. Low tool wear.
5. Good surface finish.
6. Good anti weld characteristics.
7. Class 1 copper corrosion .
8. Has enhanced anti mist properties.

TYPICAL DATA

Appearance	: Light brown liquid
Odour	: bland
Specific gravity @ 15°C	: 0.885
Kinematic viscosity c/s @ 40°C	: 19.8 - 24.2
Flash point P.M.C.C. °C	: 185 min